

# DUROPAL WORKTOPS

2011-2013



CLASSIC AND QUADRA  
DESIGN COLLECTION



R 6052 FG  
Brown Ottawa

DUROPAL

# QUALITY YOU CAN TAKE FOR GRANTED

Duropal worktops are the perfect alternative to acrylic based, granite and stone worktops at a fraction of the price. Our comprehensive selection of decors offers opportunities from the most modern applications to the more traditional. 61 exciting decors – 43 in the unique Quadra profile and 18 in the popular Classic profile.

**With Duropal you're covered from all directions ...**

## CLASSIC PROFILE



The Duropal Classic profile, long-established and highly-regarded as a consistent performer, is available in this collection in 18 colourways.  
– 6 mm radius

## QUADRA PROFILE



The Duropal Quadra profile, fashionable yet tried and tested, offers you unique product features and is available in this collection in 43 colourways.  
– 3 mm radius

## SPECIAL SEAL



All Duropal worktops with both Classic and Quadra profiles come with a unique seal designed to ensure a lifetime of protection against moisture and steam.

### HPL SURFACE

Duropal worktops are surfaced with genuine high-pressure laminate guaranteed to BS/EN 438; hardwearing and easy to clean.

### GLUELINE

Guaranteed moisture and heat resistant to BS/EN 204.

### POSTFORMED EDGE

The profiled front edge of Duropal worktops is designed to prevent liquid spills finding their way into drawers and cupboards.

# CERTIFIED TO THE HIGHEST STANDARDS

As a large consumer of chipboard, we ensure that all our material carries the PEFC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent PEFC accreditation to provide surety for 'chain of custody'.



# DUROPAL WORKTOPS — HIGHLY RESISTANT TO...\*

Melamine resin is the hardest of all synthetically produced organic materials. This is the reason for the high scratch and wear resistance of Duropal-HPL. The high impact resistance of the material is due to the elasticity of phenolic resin. These properties also explain the high resistance of HPL to chemicals and heat. Burning a cigarette on the surface of HPL is one of the quality tests specified in BS/EN 438, which also determines all the other qualities important for the user. However, the bottoms of saucepans and ovenware can become extremely hot and we recommend using a protective pad.

\* Conforming to BS/EN 438



## CLEANING AND CARE INSTRUCTIONS

**There's nothing easier than cleaning and caring for Duropal Worktops.**

A major advantage of Duropal Worktops is that the HPL surface makes cleaning so simple. Usually a moist cloth is sufficient, but use washing-up liquid to get rid of any grease. Stubborn dirt can be removed with an organic solvent such as methylated spirits or alcohol. Brushes with hard bristles (but not wire brushes) may also be used.

<b>Light stains/dirt</b>	<b>Cleaning method</b>
	dry or damp paper towels, a cloth or sponge
<b>Normal stains/dirt</b>	<b>Cleaning method</b>
e.g. fat, oil and dirt particles, fingermarks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker, etc.	cloth or soft nylon brush and washing powder, soft soap, toilet soap or washing-up liquid. If necessary, leave for a while and then rinse thoroughly with clean water.
<b>Heavy stains/dirt</b>	<b>Cleaning method</b>
e.g. discolouration through long exposure to tea, coffee, fruit juice, etc.	with washing powder or household bleach (but do not repeat too often)
e.g. lead pencil, felt-tip pens, marker and ball-point pens, lipstick, crayons, wax, shoe polish, nicotine, nail varnish.	with an organic solvent such as acetone (nail varnish remover), methylated spirits, petroleum spirit, perchloroethene. Read the manufacturer's instructions carefully!
e.g. paint (water or solvent based paints, two-component paints, spray paints), varnish stains, printing ink	with water or an organic solvent. Remove two-component paints immediately.
e.g. adhesives (water-based, dispersion)	with water or organic solvent
e.g. two-component adhesives, urea resin, melamine, phenolic resin	remove immediately. Do not allow to harden!

Please do not cut or chop directly on the worktop surface – always use a chopping board or worktop saver.

Always place hot pans, ovenware and irons on a trivet or protective pad to protect the surface from the intense heat which can cause damage to the worktop if placed directly on the surface. The use of abrasive cleaners and pads, corrosive or aggressive cleaning agents should be avoided as they will have a detrimental effect on the worktop surface.

The use of PVC aprons may possibly affect the durability of the HPL on the post-formed edge of worktops. This could lead to premature wear in high traffic work areas such as in front of the sink and hob.

Kettles, coffee machines, fryers and any other heat or damp source should not be positioned directly over worktop joints. Constant changes in temperature could cause the joint to move and eventually fail.

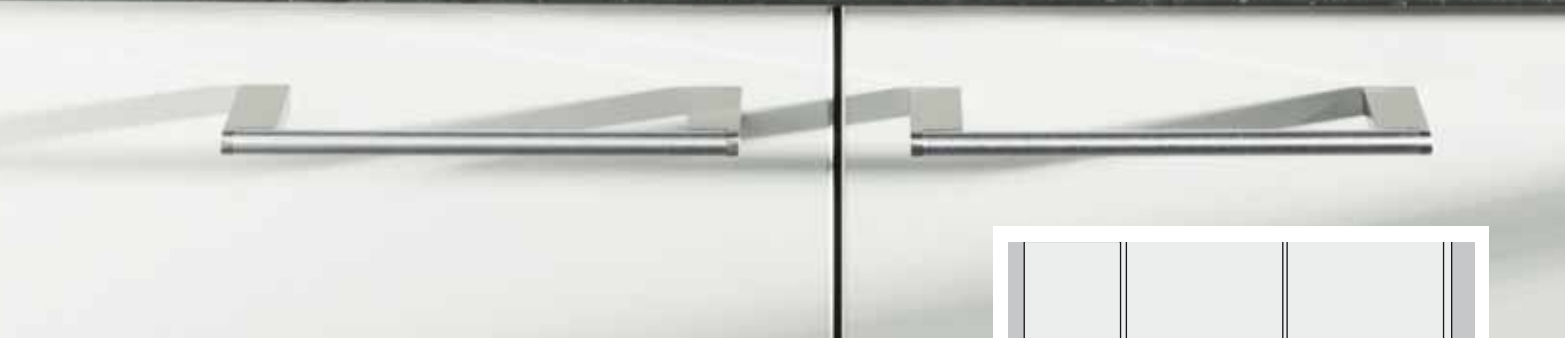
Cuts and scratches will be noticeable on dark decors and gloss finishes.

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.

# HPL MDF BACK PANELS



Trasimeno Basalt  
R 6497 MS



## HPL MDF Back Panels

Consisting of an 8 mm E1 medium density fibreboard (MDF) core surfaced with genuine Duropal high-pressure laminate manufactured to DIN-EN 438. Available to match all 61 decors plus 1 real metallic option (M 9510 SM - not available as a worktop) in the following sizes:

## Worktop Decors

4,100 x 640 x 9.2 mm nominal (8 mm MDF core)

2,050 x 1,300 x 9.2 mm nominal (8 mm MDF core)

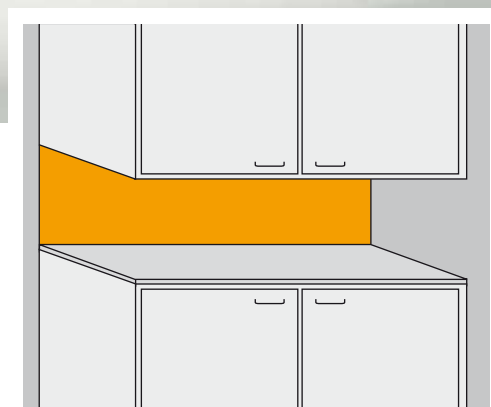
### M 9510 SM

4,100 x 640 x 9.6 mm nominal (8 mm MDF core)

2,050 x 1,300 x 9.6 mm nominal (8 mm MDF core)

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.

\* For installation behind hobs, check with hob manufacturer's fitting instructions to ensure that suitability and distance requirements are met.



# HPL UPSTANDS



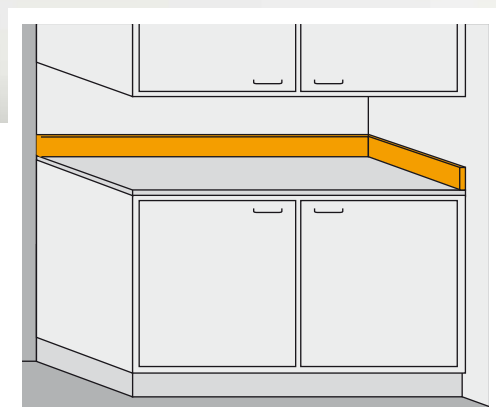
Roma Marble (Gloss)  
R 6499 HS



## HPL Upstands

Surfaced in genuine Duropol high-pressure laminate produced with P3 moisture-resistant chipboard core and available to match all 61 decors in the following size:  
4,100 x 120 x 19 mm nominal,  
3 mm postformed radius

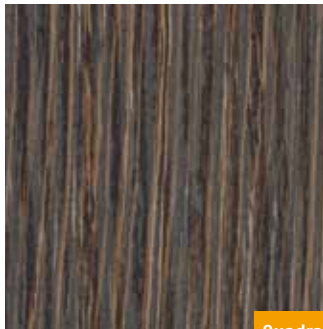
An ideal finishing touch for your Duropol high-pressure laminate worktops offering another cost-efficient and hygienic alternative to tiling. \* Whilst our Duropol hpl upstands are produced using P3 moisture-resistant chipboard, please ensure that due care is taken to correctly seal the product to prevent moisture ingress.





Quadra

Clay Sangha Wenge  
R 5612 RU



Quadra

Natural Sangha Wenge  
R 5613 RU



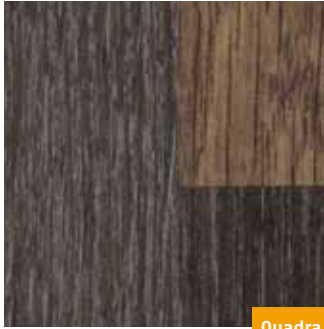
Quadra

Chapel Oak\*  
R 4282 FG



Quadra

Dark Mountain Oak  
R 4371 FG

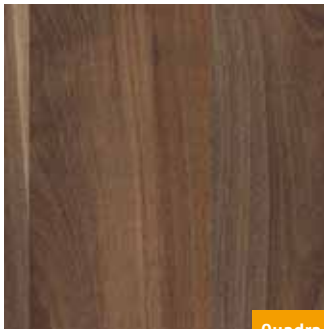


Quadra

Harvard Oak Block  
R 4210 VV

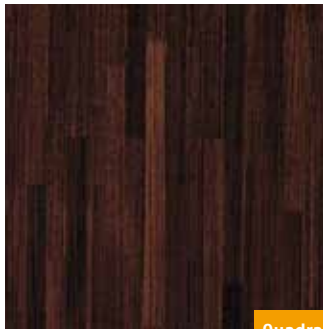


Chapel Oak  
R 4282 FG



Quadra

Plum Butcherblock  
R 5638 VV



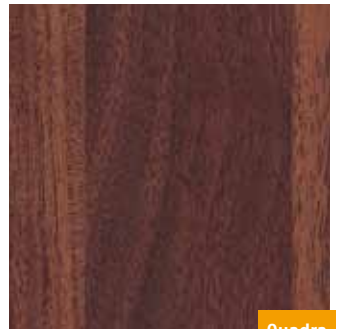
Quadra

Mocha Bamboo  
R 5804 W



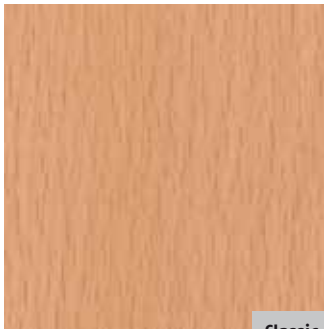
Quadra

Ikebana Wood  
R 5807 VV



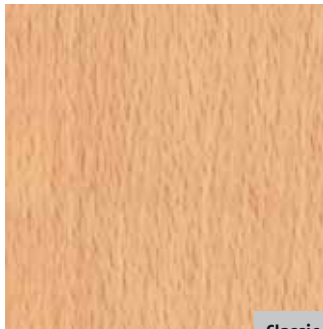
Quadra

Woodmix Block  
R 5989 VV



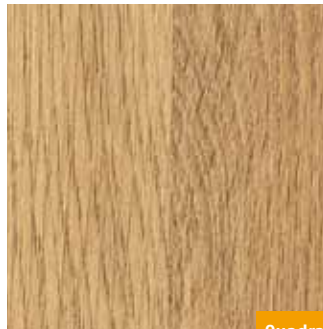
Classic

White Beech  
R 5320 TR



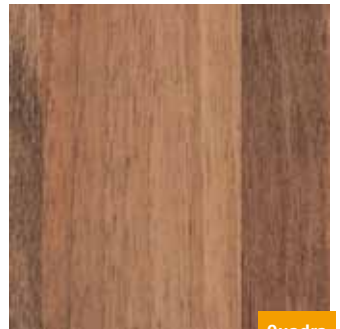
Classic

White Beech Parquet  
R 5336 W



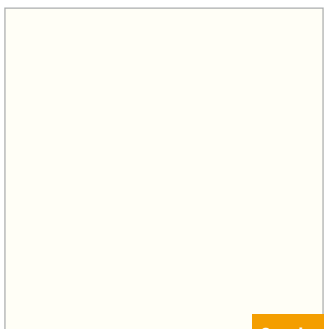
Quadra

Natural Oak Block  
R 4101 VV



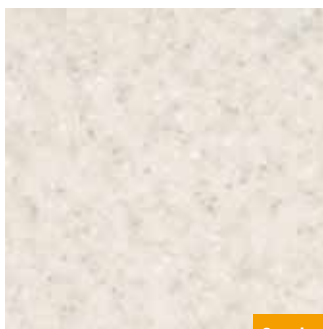
Quadra

Block Walnut  
R 5151 VV



Quadra

Crystal White  
U 1026 MS



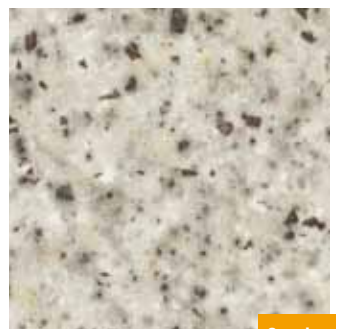
Quadra

Glacial Storm  
R 6480 MS



Quadra

Desert Sand  
R 6460 MS



Quadra

Dune  
R 6507 MS

\* Due to the print reproduction on the decors highlighted, may we recommend that you view large scale images on our website [www.duopal.co.uk](http://www.duopal.co.uk), prior to ordering your worktops.



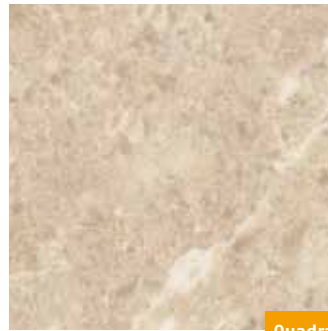
Caldera Marble  
R 6211 TC

Classic



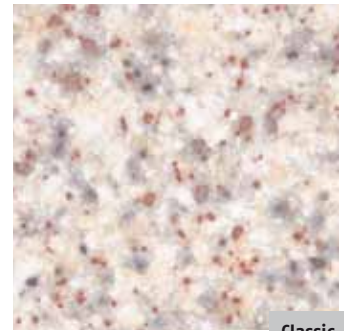
Light Marble  
R 6254 TC

Classic



Jura Marble  
R 6442 TC

Quadra



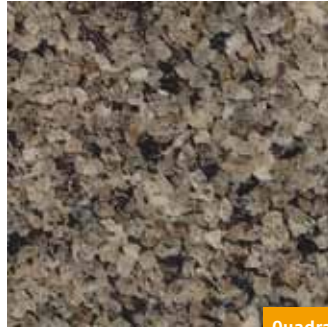
Mirabelle Corro  
R 6352 TC

Classic



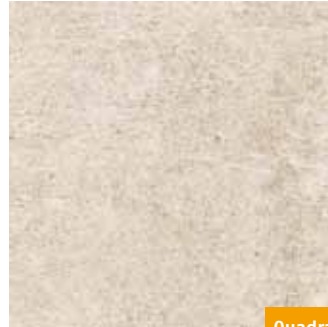
Grey Ottawa  
R 6050 FG

Quadra



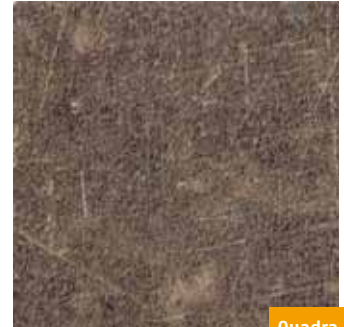
Brown Ottawa  
R 6052 FG

Quadra



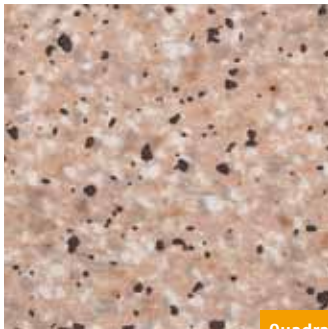
Cream Belmont\*  
R 6059 FG

Quadra



Brown Belmont\*  
R 6061 FG

Quadra



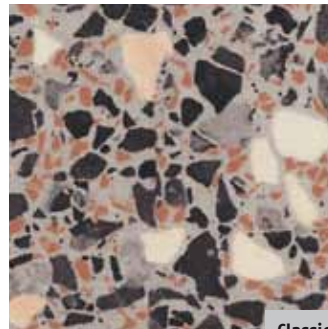
Beige Orion  
F 8331 PF

Quadra



Belluno Granite  
R 6284 TC

Classic



Anthracite Peru  
F 7646 TC

Classic



Venetian Granite  
R 6465 TC

Quadra



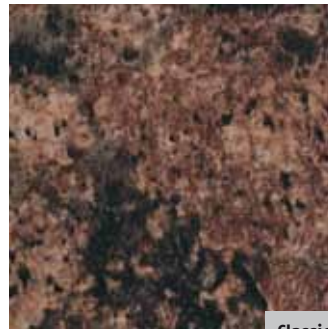
Sienna Granite  
R 6277 TC

Quadra



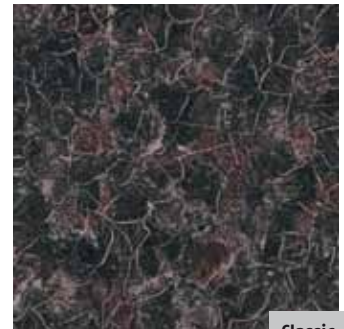
Sienna Granite (Gloss)  
R 6277 HS

Quadra



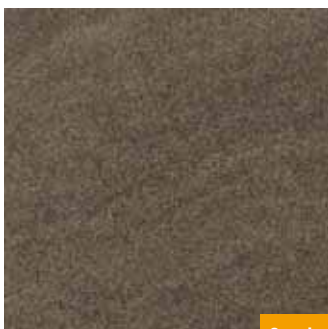
Tuscan Granite (Gloss)  
R 6484 HS

Classic



Green-Black-Copper  
Neuzeit Stone F 7515 TC

Classic



Brown Sahara  
R 6457 W

Quadra



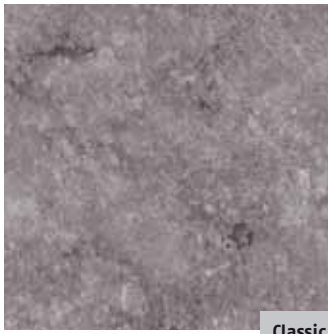
**24-HOUR  
SERVICE**

Samples available round the clock

Phone 01625 660 410  
Sample Line 01625 660 411  
Fax 01625 617 301

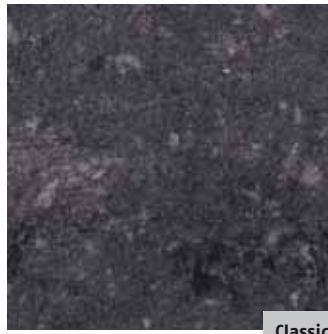
[www.duopal.co.uk](http://www.duopal.co.uk)

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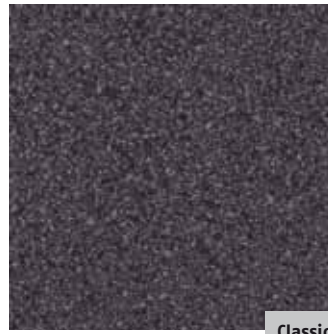
Grey Limestone  
R 6423 TC

Classic



Black Limestone  
R 6424 TC

Classic



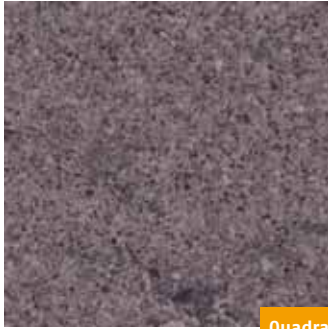
Dark Anthracite Fino  
F 7684 TC

Classic



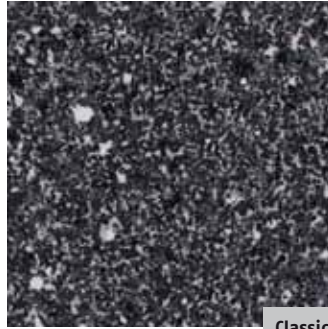
Brushed Aluminium  
F 8110 W

Quadra



Pumice  
R 6479 TC

Quadra



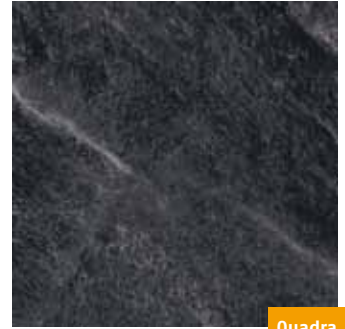
Corn  
F 7919 TC

Classic



Trasimeno Basalt\*  
R 6497 MS

Quadra



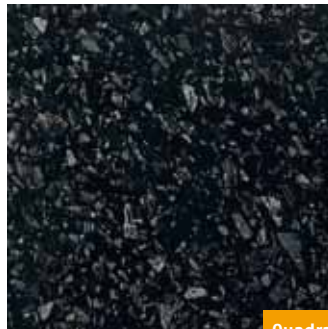
Welsh Slate  
R 6487 PF

Quadra



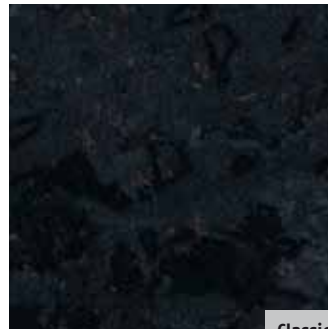
Crystal Black  
R 6213 TC

Classic



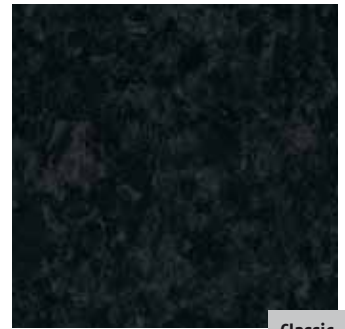
Astral Quartz (Gloss)  
F 8345 HS

Quadra



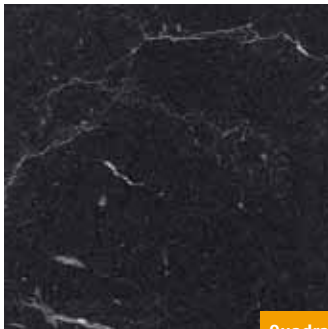
Star Black (Gloss)  
F 7407 HS

Classic



Black Brazil (Gloss)  
R 6216 HS

Classic

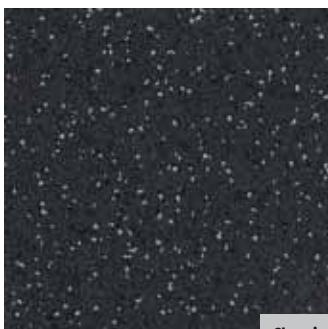


Roma Marble (Gloss)  
R 6499 HS

Quadra

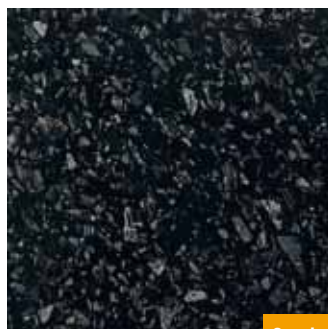


Roma Marble (Gloss)  
R 6499 HS



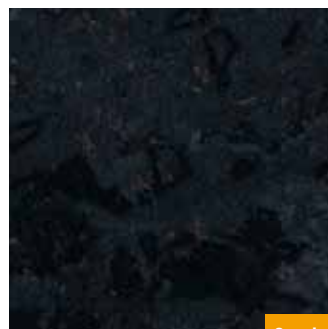
Black Myriade  
F 8194 PF

Classic



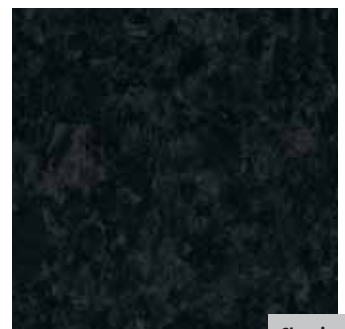
Astral Quartz  
F 8345 TC

Quadra



Star Black  
F 7407 TC

Quadra



Black Brazil  
R 6216 TC

Classic

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Ipanema White  
R 6265 CT



Natural Messina  
R 6461 CT

Quadra



Antique Messina  
R 6462 CT

Quadra



Taurus Sand  
R 6482 CT

Quadra



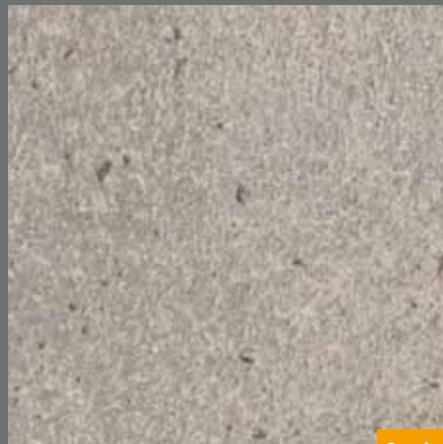
Taurus Stone  
R 6483 CT

Quadra



Ipanema White\*  
R 6265 CT

Quadra



Santorini  
R 6451 CT

Quadra



Tuscan Granite  
R 6484 CT

Quadra



Ipanema Grey\*  
R 6267 CT

Quadra



Flash Black  
F 7654 CT

Quadra



Quartz Stone  
F 7655 CT

Quadra

# CRYSTAL STONE COLLECTION

\* Due to the print reproduction on the decors highlighted, may we recommend that you view large scale images on our website [www.duropol.co.uk](http://www.duropol.co.uk), prior to ordering your worktops.

# AVAILABILITY CHART

Decor no.	Decor name		HPL MDF back panels	HPL upstands	Decor no.	Decor name		HPL MDF back panels	HPL upstands
U 1026 MS	Crystal White	Quadra	■	■	R 6442 TC	Jura Marble	Quadra	■	■
R 4101 WV	Natural Oak Block	Quadra	■	■	R 6451 CT	Santorini	Quadra	■	■
R 4210 WV	Harvard Oak Block	Quadra	■	■	R 6457 WV	Brown Sahara	Quadra	■	■
R 4282 FG	Chapel Oak	Quadra	■	■	R 6460 MS	Desert Sand	Quadra	■	■
R 4371 FG	Dark Mountain Oak	Quadra	■	■	R 6461 CT	Natural Messina	Quadra	■	■
R 5151 WV	Block Walnut	Quadra	■	■	R 6462 CT	Antique Messina	Quadra	■	■
R 5320 TR	White Beech	Classic	■	■	R 6465 TC	Venetian Granite	Quadra	■	■
R 5336 WV	White Beech Parquet	Classic	■	■	R 6479 TC	Pumice	Quadra	■	■
R 5612 RU	Clay Sangha Wenge	Quadra	■	■	R 6480 MS	Glacial Storm	Quadra	■	■
R 5613 RU	Natural Sangha Wenge	Quadra	■	■	R 6482 CT	Taurus Sand	Quadra	■	■
R 5638 WV	Plum Butcherblock	Quadra	■	■	R 6483 CT	Taurus Stone	Quadra	■	■
R 5804 WV	Mocha Bamboo	Quadra	■	■	R 6484 HS	Tuscan Granite (Gloss)	Classic	■	■
R 5807 WV	Ikebana Wood	Quadra	■	■	R 6484 CT	Tuscan Granite	Quadra	■	■
R 5989 WV	Woodmix Block	Quadra	■	■	R 6487 PF	Welsh Slate	Quadra	■	■
R 6050 FG	Grey Ottawa	Quadra	■	■	R 6497 MS	Trasimeno Basalt	Quadra	■	■
R 6052 FG	Brown Ottawa	Quadra	■	■	R 6499 HS	Roma Marble (Gloss)	Quadra	■	■
R 6059 FG	Cream Belmont	Quadra	■	■	R 6507 MS	Dune	Quadra	■	■
R 6061 FG	Brown Belmont	Quadra	■	■	F 7407 HS	Star Black (Gloss)	Classic	■	■
R 6211 TC	Caldera Marble	Classic	■	■	F 7407 TC	Star Black	Quadra	■	■
R 6213 TC	Crystal Black	Classic	■	■	F 7515 TC	Green-Black-Copper Neuzeit Stone	Classic	■	■
R 6216 HS	Black Brazil (Gloss)	Classic	■	■	F 7646 TC	Anthracite Peru	Classic	■	■
R 6216 TC	Black Brazil	Classic	■	■	F 7654 CT	Flash Black	Quadra	■	■
R 6254 TC	Light Marble	Classic	■	■	F 7655 CT	Quartz Stone	Quadra	■	■
R 6265 CT	Ipanema White	Quadra	■	■	F 7684 TC	Dark Anthracite Fino	Classic	■	■
R 6267 CT	Ipanema Grey	Quadra	■	■	F 7919 TC	Corn	Classic	■	■
R 6277 HS	Sienna Granite (Gloss)	Quadra	■	■	F 8110 WV	Brushed Aluminium	Quadra	■	■
R 6277 TC	Sienna Granite	Quadra	■	■	F 8194 PF	Black Myriade	Classic	■	■
R 6284 TC	Belluno Granite	Classic	■	■	F 8331 PF	Beige Orion	Quadra	■	■
R 6352 TC	Mirabelle Corro	Classic	■	■	F 8345 HS	Astral Quartz (Gloss)	Quadra	■	■
R 6423 TC	Grey Limestone	Classic	■	■	F 8345 TC	Astral Quartz	Quadra	■	■
R 6424 TC	Black Limestone	Classic	■	■					
					M 9510 SM	Brushed Aluminium – Back Panel Only		■	



Clay Sangha Wenge  
R 5612 RU



**24-HOUR SERVICE**

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Sample Line 01625 660 411  
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## WORKTOPS

Length	Thickness	Width
4,100 mm	40 mm	600 mm postformed one long edge
4,100 mm	40 mm	670 mm postformed both long edges
4,100 mm	40 mm	900 mm postformed both long edges

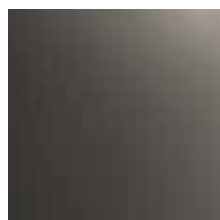
## HPL MDF BACK PANELS

Length	Thickness	Width
4,100 mm	9.2 mm nominal	640 mm
2,050 mm	9.2 mm nominal	1,300 mm
4,100 mm	9.6 mm nominal (M 9510 SM)	640 mm
2,050 mm	9.6 mm nominal (M 9510 SM)	1,300 mm

## HPL UPSTANDS

Length	Thickness	Width
4,100 mm	19 mm nominal	120 mm

# SURFACE TEXTURES



**Enhanced Semi Matt**  
**MS**  
This surface is distinguished by its pleasantly natural feel.



**Trevista**  
**TR**  
Strong, directional wooden pores. For horizontal and vertical applications.



**Top Face**  
**TC**  
Universally applicable neutral and ideal surface. TC is a classic for worktops as this surface is particularly resistant to fingerprints.



**Top Velvet**  
**VV**  
Elegantly matt, smooth and fine structure, sensitive design. Recommended for horizontal and vertical applications.



**Perfect Finish**  
**PF**  
Ultra-fine non-directional structure. Refractive light effect. For both horizontal and vertical applications.



**Fine Grain**  
**FG**  
Fine Grain has a fine texture and evokes an association with ceramics and stoneware. Wood becomes tangible, gets a softer feel and a natural impression. The visual matt appearance is supported by its tactile appeal.



**Rustica**  
**RU**  
Looks and feels like brushed wood with a gloss-matt effect. It addresses the current trend for strong and distinctive surfaces. The surface texture is parallel without pronounced wood figures, knots, etc.



**Enhanced High Gloss**  
**HS**  
HS is a fashionable yet enhanced performance gloss finish designed to both complement the effect of the decor and provide improved abrasion resistance when compared to standard gloss finishes. All gloss surface finishes will scratch and will also show scratches more easily. Additional care should be taken accordingly in both installation and use.



**Crystal Stone**  
**CT**  
CT is a surface texture especially suitable for stone reproduction decors. Whilst offering both the feel and optical effect of a natural stone surface, the product retains the usual high performance characteristics of a Duropal worktop.



## 24-HOUR SERVICE

Samples available round the clock

Phone 01625 660 410  
Sample Line 01625 660 411  
Fax 01625 617 301

### Remember to use our 24-hour A5 sample service

Only original samples can give a realistic impression of colours, designs and surface finishes.

It is recommended that you ask to see actual samples prior to making your final selection.

[WWW.DUROPAL.CO.UK](http://WWW.DUROPAL.CO.UK)

Your Duropal supplier

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